Friday, 11/01/2008 11:00:00 AM

User:

Linda Lacelle

**Process Sheet** 

Customer

Job Number

: CU-DAR001 Dart Helicopters Services

: 36710D **Estimate Number** : 13128

P.O. Number This Issue

: NA

: 11/01/2008

S.O. No. : NA

Prsht Rev. First Issue

**Previous Run** 

Type

: SMALL /MED FAB

**Drawing Name** 

**Part Number** 

: D37201

**Drawing Number** 

: D3720 REVA

: STEP SPACER

: N/A Project Number

**Drawing Revision** 

Material

: 15/01/2008 **Due Date** 

20 Um:

Each

Written By

Checked & Approved By

Comment

New Issue 08-01-11 EC verified by DD

**Additional Product** 

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 M6061T6S125

6061-T6 .125 Sheet



Dart Aerospace Ltd.

Qty:

Comment: Qty.:

0.0893 sf(s)/Unit Total:

1.7850 sf(s)

-304/316-060 Sheet Batch: 105646

WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3720 Dwg Rev:\_\_

Prog Rev: \_\_\_\_\_\_\_

1B 8-1-14



2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



收8-1-14



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK 5.0

SMALL & MEDIUM FAB RESOURCE 1





Comment: SMALL & MEDIUM FAB RESOURCE 1

C'sink as per dwg D3720

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES									
DATE STEP		PROCEDURE CHANGE	В	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	:	PAR #: Fault Category:	NCR:	Yes	No DQA	<u> </u>		elol16			
			(	QA:	N/C Closed	:	_ Date: _				

NCR:			WORK ORD	ER NON-CONFORMANC	E (NCR)			
		Description of NC	Corrective Action Section B			Verification		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
				,				

NOTE: Date & initial all entries

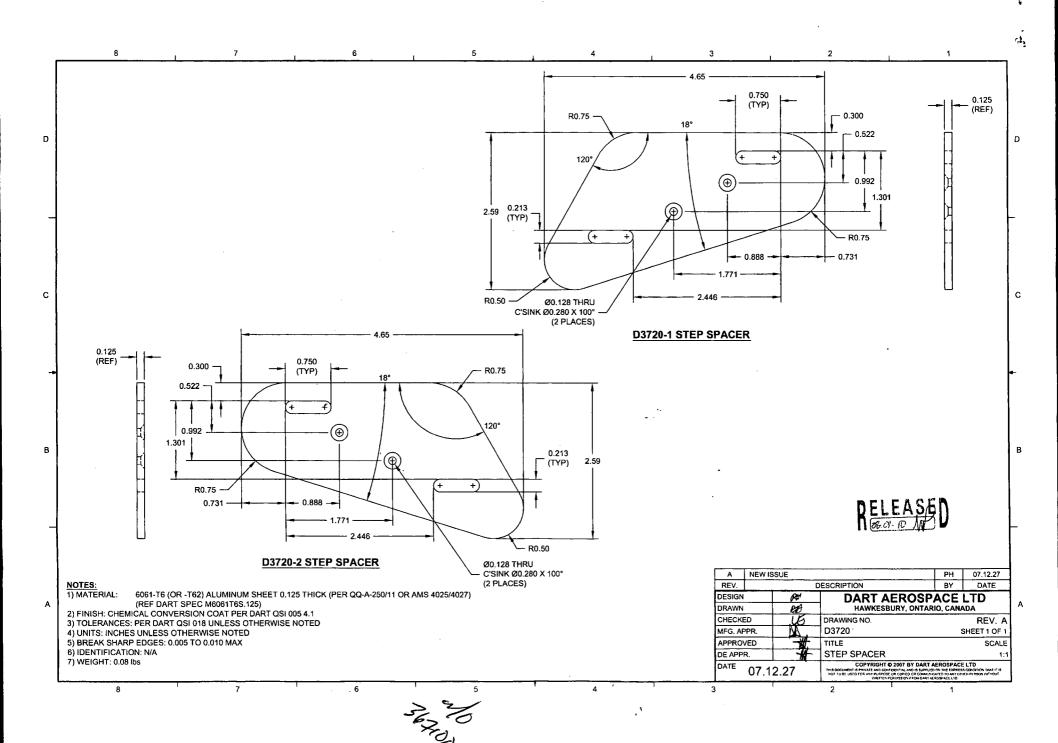
Friday, 11/01/2008 11:00:00 AM Date: Űser: Linda Lacelle **Process Sheet** Drawing Name: STEP SPACER Customer: CU-DAR001 Dart Helicopters Services Job Number: 36710D Part Number: D37201 Job Number: Seq. #: Description: **Machine Or Operation:** INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP 7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1 Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION 8.0 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 9.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock 20 Location: CA 10.0 QC21 FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE h 28.01.15 Job Completion

## **Dart Aerospace Ltd**

W/O:		WORK ORDER C					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				;			
		·					
Part No	):	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:	·

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	3	Verification	Anneces	Anne		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
							,			
				•						
			1 1							

NOTE: Date & initial all entries



DART REPOSPACE LTD	Work Order: 367 (0 D
Description: STED SPACER	Part Number: D 3720-1
Inspection Dwg:D3770~  Rev: A	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X	First	Article	Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	
861. 🕸	+ 005-001	1139	Ж			
.750	1/- 1010	.750				
213	4- ~~	-519	حا			
,305	4/010	, 299	بر			
1.30[	-,010		x			
	1/2 .030	4.65	¥			
<u> </u>	<del>/-</del> .030		¥	<u> </u>		
	Y010		×			
	4 .010		<b>&gt;</b>			·
2,446	4010	2,446	¥			
.731	4010	173	<b>X</b>	İ		
			<del></del>			
		<u>.</u>		-		

	· · · · · · · · · · · · · · · · · · ·					1
Measured by:	iB.	Audited by:	١	Prototype Approval:	wl	
Date: S	8-1-14	Date:	08/01/14	Date:	14	9

Rev	Date	Change	Revised by	Approved
A	<u>.</u>	New Issue	KJ/JLM	